

 **Cable Accessories**

## **Cable Lugs of Copper and Aluminium**

**Data sheets are as of date of print.  
You can find the latest versions online  
according to this principle:  
[www.helukabel.com/10001en](http://www.helukabel.com/10001en)\***

\* Instead of 10001 please insert the wanted part number.

1000 M



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## CABLE LUGS



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**Good to know!**

## **Don't even think about reduction sleeves & special cable lugs**



Thanks to the intensive WM-compression, pre-compressed, multi-stranded wires and fine stranded wires can be used in the tubular cable lug.

It can be done without sleeves for compacted conductors exactly as without special cable lugs.

### **Your advantages:**

- cost effective
- easy storage
- 100% safe montage
- time saving

# HELU-S-RK-CU Copper tubular cable lug - straight



RoHS

## Tubular cable lug

### HELU-S-RK-CU

Uninsulated, straight tubular cable lugs in eye type design.

## Material

Socket: Copper according to DIN EN 13600

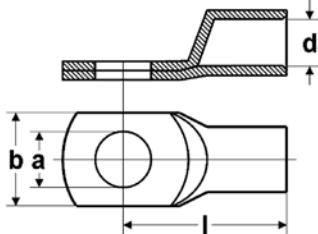
Surface: tin plated

## Note

Also available in angulated version (45° and 90°).

## Technical data

Temperature range: up to +120°C



## Abmessungen

- a Diameter of the boring  
d Inner diameter of the cable insertion  
b Flange width  
l Length till middle of the boring

Part no.	Type	Cross-section mm <sup>2</sup>	a mm	d mm	b mm	l mm	Code type	Weight kg / 1000 items	Unit	Net EUR/100 items at a purchase of up to 100	101 - 500	501 - 1000
907303	HELU-S-RK-CU 0,75-3	0,75	3,2	1,4	6,5	12,5	-	0,7	100	o. r.	o. r.	o. r.
907304	HELU-S-RK-CU 0,75-4	0,75	4,3	1,4	8,5	14,0	-	0,8	100	o. r.	o. r.	o. r.
907305	HELU-S-RK-CU 0,75-5	0,75	5,3	1,4	10,0	15,0	-	1,0	100	o. r.	o. r.	o. r.
907306	HELU-S-RK-CU 1,5-3	1,5	3,2	1,9	6,5	14,0	-	1,2	100	o. r.	o. r.	o. r.
907307	HELU-S-RK-CU 1,5-4	1,5	4,3	1,9	8,5	15,0	-	1,4	100	o. r.	o. r.	o. r.
907308	HELU-S-RK-CU 1,5-5	1,5	5,3	1,9	10,0	16,0	-	1,5	100	o. r.	o. r.	o. r.
907309	HELU-S-RK-CU 1,5-6	1,5	6,4	1,9	11,0	18,0	-	1,7	100	o. r.	o. r.	o. r.
907310	HELU-S-RK-CU 2,5-4	2,5	4,3	2,4	8,5	15,0	-	1,6	100	o. r.	o. r.	o. r.
907311	HELU-S-RK-CU 2,5-5	2,5	5,3	2,4	10,0	16,0	-	1,8	100	o. r.	o. r.	o. r.
907312	HELU-S-RK-CU 2,5-6	2,5	6,4	2,4	11,0	18,0	-	1,9	100	o. r.	o. r.	o. r.
907313	HELU-S-RK-CU 2,5-8	2,5	8,4	2,4	13,0	20,0	-	2,2	100	o. r.	o. r.	o. r.
907314	HELU-S-RK-CU 4-4	4,0	4,3	3,0	8,5	17,0	-	2,2	100	o. r.	o. r.	o. r.
907315	HELU-S-RK-CU 4-5	4,0	5,3	3,0	10,0	18,0	-	2,4	100	o. r.	o. r.	o. r.
907316	HELU-S-RK-CU 4-6	4,0	6,3	3,0	11,0	20,0	-	2,6	100	o. r.	o. r.	o. r.
907317	HELU-S-RK-CU 4-8	4,0	8,4	3,0	14,0	22,0	-	3,0	100	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request







# HELU-S-RK-45-CU Copper tubular cable lug - 45° angled



RoHS

## Tubular cable lug angled

### HELU-S-RK-45-CU

Non-insulated tubular cable lugs in eye type design, 45° angled.

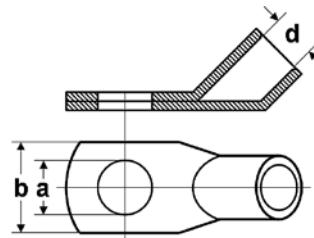
## Material

Socket: Copper according to DIN EN 13600

Surface: tin plated

## Technical data

Temperature range: up to +120°C



## Dimensions

a Diameter of the boring

d Inner diameter of the cable insertion

b Flange width

Part no. 45°	Type	Cross-section mm <sup>2</sup>	a mm	d mm	b mm	Weight kg / 1000 items	Unit	Net EUR/100 items at a purchase of		
								up to 100	101 - 500	501 - 1000
907600	HELU-S-RK-45-CU 10-10	10,0	10,5	4,5	18,0	6,6	100	o. r.	o. r.	o. r.
907478	HELU-S-RK-45-CU 50-6	50,0	6,4	10,0	20,0	29,4	50	o. r.	o. r.	o. r.
907488	HELU-S-RK-45-CU 95-16	95,0	17,0	13,5	28,0	68,0	25	o. r.	o. r.	o. r.
907493	HELU-S-RK-45-CU 150-8	150,0	8,4	16,8	31,0	113,1	25	o. r.	o. r.	o. r.
907497	HELU-S-RK-45-CU 150-20	150,0	21,0	16,8	35,0	101,2	25	o. r.	o. r.	o. r.
907505	HELU-S-RK-45-CU 300-12	300,0	13,0	24,0	43,0	257,0	15	o. r.	o. r.	o. r.
907506	HELU-S-RK-45-CU 300-16	300,0	17,0	24,0	43,0	256,8	15	o. r.	o. r.	o. r.
907507	HELU-S-RK-45-CU 300-20	300,0	21,0	24,0	43,0	273,0	15	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request



# HELU-S-RK-90-CU-UL Copper tubular cable lug - 90° angled



Part no. 90°	Type	Cross-section mm <sup>2</sup>	a mm	d mm	b mm	Weight kg / 1000 items	Unit	Net EUR/100 items at a purchase of		
								up to 100	101 - 500	501 - 1000
907544	HELU-S-RK-90-CU-UL 95-8	95,0	8,4	13,5	26,0	53,3	25	o. r.	o. r.	o. r.
907545	HELU-S-RK-90-CU-UL 95-10	95,0	10,5	13,5	26,0	55,9	25	o. r.	o. r.	o. r.
907546	HELU-S-RK-90-CU-UL 95-12	95,0	13,0	13,5	26,0	56,6	25	o. r.	o. r.	o. r.
907547	HELU-S-RK-90-CU-UL 95-16	95,0	17,0	13,5	28,0	60,0	25	o. r.	o. r.	o. r.
907548	HELU-S-RK-90-CU-UL 120-8	120,0	8,4	15,0	29,0	76,3	25	o. r.	o. r.	o. r.
907549	HELU-S-RK-90-CU-UL 120-10	120,0	10,5	15,0	29,0	80,7	25	o. r.	o. r.	o. r.
907550	HELU-S-RK-90-CU-UL 120-12	120,0	13,0	15,0	29,0	79,9	25	o. r.	o. r.	o. r.
907551	HELU-S-RK-90-CU-UL 120-16	120,0	17,0	15,0	30,0	84,6	25	o. r.	o. r.	o. r.
907552	HELU-S-RK-90-CU-UL 150-8	150,0	8,4	16,8	31,0	80,3	25	o. r.	o. r.	o. r.
907553	HELU-S-RK-90-CU-UL 150-10	150,0	10,5	16,8	31,0	80,7	25	o. r.	o. r.	o. r.
907554	HELU-S-RK-90-CU-UL 150-12	150,0	13,0	16,8	31,0	82,9	25	o. r.	o. r.	o. r.
907555	HELU-S-RK-90-CU-UL 150-16	150,0	17,0	16,8	31,0	85,0	25	o. r.	o. r.	o. r.
907556	HELU-S-RK-90-CU-UL 150-20	150,0	21,0	16,8	35,0	88,9	25	o. r.	o. r.	o. r.
907557	HELU-S-RK-90-CU-UL 185-10	185,0	10,5	19,0	35,0	114,1	25	o. r.	o. r.	o. r.
907558	HELU-S-RK-90-CU-UL 185-12	185,0	13,0	19,0	35,0	120,4	25	o. r.	o. r.	o. r.
907559	HELU-S-RK-90-CU-UL 185-16	185,0	17,0	19,0	35,0	124,8	25	o. r.	o. r.	o. r.
907560	HELU-S-RK-90-CU-UL 185-20	185,0	21,0	19,0	35,0	127,0	25	o. r.	o. r.	o. r.
907561	HELU-S-RK-90-CU-UL 240-10	240,0	10,5	21,0	38,0	133,2	25	o. r.	o. r.	o. r.
907562	HELU-S-RK-90-CU-UL 240-12	240,0	13,0	21,0	38,0	134,0	25	o. r.	o. r.	o. r.
907563	HELU-S-RK-90-CU-UL 240-16	240,0	17,0	21,0	38,0	137,6	25	o. r.	o. r.	o. r.
907564	HELU-S-RK-90-CU-UL 240-20	240,0	21,0	21,0	38,0	142,3	25	o. r.	o. r.	o. r.
907565	HELU-S-RK-90-CU-UL 300-12	300,0	13,0	24,0	43,0	199,2	20	o. r.	o. r.	o. r.
907566	HELU-S-RK-90-CU-UL 300-16	300,0	17,0	24,0	43,0	209,0	20	o. r.	o. r.	o. r.
907567	HELU-S-RK-90-CU-UL 300-20	300,0	21,0	24,0	43,0	218,1	20	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELU-S-RK-S-CU-UL Tubular cable lug - straight - small flange



RoHS

## Tubular cable lug

### HELU-S-RK-S-CU-UL

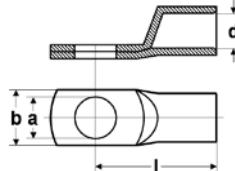
Non-insulated tubular cable lugs in eye type design with small flange.

For screwing in switch cabinets with reduced connecting space.

## Material

Socket: Copper

Surface: tinplate



## Dimensions

a	Diameter of the boring
d	Inner diameter of the cable insertion
b	Flange width
l	Length till middle of the boring

Part no. straight	Type	Cross-section mm <sup>2</sup>	a mm	d mm	b mm	Weight kg / 1000 items	Unit	Net EUR/ 100 items at a purchase of		
								up to 100	101 - 500	501 - 1000
90910	HELU-S-RK-S-CU-UL 35-6	35,0	6,5	8,5	15,0	17,8	25	o. r.	o. r.	o. r.
90911	HELU-S-RK-S-CU-UL 50-6	50,0	6,5	10,0	15,0	29,5	25	o. r.	o. r.	o. r.
90912	HELU-S-RK-S-CU-UL 50-8	50,0	8,5	10,0	17,0	28,2	25	o. r.	o. r.	o. r.
90913	HELU-S-RK-S-CU-UL 50-10	50,0	10,5	10,0	19,0	30,8	25	o. r.	o. r.	o. r.
90914	HELU-S-RK-S-CU-UL 70-6	70,0	6,5	12,0	17,0	42,2	25	o. r.	o. r.	o. r.
90915	HELU-S-RK-S-CU-UL 70-8	70,0	8,5	12,0	17,0	41,0	25	o. r.	o. r.	o. r.
90916	HELU-S-RK-S-CU-UL 70-10	70,0	10,5	12,0	19,0	44,5	25	o. r.	o. r.	o. r.
90917	HELU-S-RK-S-CU-UL 70-12	70,0	13,0	12,0	19,0	42,2	25	o. r.	o. r.	o. r.
90918	HELU-S-RK-S-CU-UL 95-6	95,0	6,5	13,5	19,0	54,9	25	o. r.	o. r.	o. r.
90919	HELU-S-RK-S-CU-UL 95-8	95,0	8,5	13,5	19,0	54,6	25	o. r.	o. r.	o. r.
90920	HELU-S-RK-S-CU-UL 95-10	95,0	10,5	13,5	19,0	51,3	25	o. r.	o. r.	o. r.
90921	HELU-S-RK-S-CU-UL 95-12	95,0	13,0	13,5	19,0	51,5	25	o. r.	o. r.	o. r.
90922	HELU-S-RK-S-CU-UL 120-6	120,0	6,5	15,0	19,0	61,6	10	o. r.	o. r.	o. r.
90923	HELU-S-RK-S-CU-UL 120-8	120,0	8,5	15,0	19,0	59,4	10	o. r.	o. r.	o. r.
90924	HELU-S-RK-S-CU-UL 120-10	120,0	10,5	15,0	19,0	58,1	10	o. r.	o. r.	o. r.
90925	HELU-S-RK-S-CU-UL 120-12	120,0	13,0	15,0	19,0	59,2	10	o. r.	o. r.	o. r.
90926	HELU-S-RK-S-CU-UL 150-6	150,0	6,5	16,5	19,0	68,5	10	o. r.	o. r.	o. r.
90927	HELU-S-RK-S-CU-UL 150-8	150,0	8,5	16,5	19,0	68,0	10	o. r.	o. r.	o. r.
90928	HELU-S-RK-S-CU-UL 150-10	150,0	10,5	16,5	19,0	67,5	10	o. r.	o. r.	o. r.
90929	HELU-S-RK-S-CU-UL 150-12	150,0	13,0	16,5	19,0	71,5	10	o. r.	o. r.	o. r.
90930	HELU-S-RK-S-CU-UL 185-10	185,0	10,5	19,0	24,5	105,9	10	o. r.	o. r.	o. r.
90931	HELU-S-RK-S-CU-UL 185-12	185,0	13,0	19,0	31,0	110,9	10	o. r.	o. r.	o. r.
90932	HELU-S-RK-S-CU-UL 185-16	185,0	17,0	19,0	31,0	97,6	10	o. r.	o. r.	o. r.
90933	HELU-S-RK-S-CU-UL 240-10	240,0	10,5	21,0	31,0	127,0	5	o. r.	o. r.	o. r.
90934	HELU-S-RK-S-CU-UL 240-12	240,0	13,0	21,0	31,0	137,2	5	o. r.	o. r.	o. r.
90935	HELU-S-RK-S-CU-UL 240-16	240,0	17,0	21,0	31,0	132,8	5	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request



# HELU-S-PK-CU-DIN Copper tubular compression lug - straight

Part no.	Type	Cross-section mm <sup>2</sup>	a mm	d mm	b mm	l mm	Code type	Weight kg / 1000 items	Unit	Net EUR/100 items at a purchase of		
										up to 100	101 - 500	501 - 1000
907731	HELU-S-PK-CU-DIN 240-20	240,0	21,0	21,5	45,0	92,0	28	276,7	20	o. r.	o. r.	o. r.
906534	HELU-S-PK-CU-DIN 300-16	300,0	17,0	24,5	48,5	100,0	32	341,6	10	o.r.	o. r.	o. r.
906535	HELU-S-PK-CU-DIN 300-20	300,0	21,0	24,5	48,5	100,0	32	344,6	10	o. r.	o. r.	o. r.
906536	HELU-S-PK-CU-DIN 400-16	400,0	17,0	27,5	55,0	117,0	38	717,5	5	o. r.	o. r.	o. r.
906537	HELU-S-PK-CU-DIN 400-20	400,0	21,0	27,5	55,0	117,0	38	706,4	5	o. r.	o. r.	o. r.
906538	HELU-S-PK-CU-DIN 500-20	500,0	21,0	31,0	60,0	130,0	42	876,6	5	o. r.	o. r.	o. r.
907744	HELU-S-PK-CU-DIN 625-20	625,0	21,0	34,5	63,0	135,0	44	820,5	5	o. r.	o. r.	o. r.
907747	HELU-S-PK-CU-DIN 800-20	800,0	21,0	40,0	75,0	165,0	100	1455,5	2	o. r.	o. r.	o. r.
907749	HELU-S-PK-CU-DIN 1000-20	1000,0	21,0	44,0	83,0	167,0	58	1890,0	2	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request





# HELU-S-PK-AL/CU Copper compression cable lug – straight

Part no.	Cross-section RM/SM - SE mm <sup>2</sup>	Boring M	a mm	d mm	b mm	l mm	Code type	Weight kg / 1000 items	Unit	Net EUR/100 items at a purchase of		
										up to 500	501 - 1000	1001 - 5000
906486	300 - -	10	10,5	23,3	30,0	115,0	34	218,4	5	o. r.	o. r.	o. r.
906487	300 - -	12	13,0	23,3	30,0	116,0	34	226,4	5	o. r.	o. r.	o. r.
906488	300 - -	16	17,0	23,3	36,0	116,0	34	232,2	5	o. r.	o. r.	o. r.
906489	300 - -	20	21,0	23,3	36,0	116,0	34	225,0	5	o. r.	o. r.	o. r.
906490	400 - -	10	10,5	26,0	36,0	125,0	38	328,7	5	o. r.	o. r.	o. r.
906212	400 - -	12	13,0	26,0	36,0	125,0	38	332,7	5	o. r.	o. r.	o. r.
906174	400 - -	16	17,0	26,0	36,0	125,0	38	352,6	5	o. r.	o. r.	o. r.
906175	400 - -	20	21,0	26,0	36,0	125,0	38	341,5	5	o. r.	o. r.	o. r.
906491	500 - -	10	10,5	29,0	44,0	140,0	44	437,1	1	o. r.	o. r.	o. r.
906492	500 - -	12	13,0	29,0	44,0	140,0	44	433,3	1	o. r.	o. r.	o. r.
906493	500 - -	16	17,0	29,0	44,0	140,0	44	428,3	1	o. r.	o. r.	o. r.
906494	500 - -	20	21,0	29,0	44,0	140,0	44	420,8	1	o. r.	o. r.	o. r.
907594	625 - -	12	13,0	35,0	50,0	177,0	52	630,1	1	o. r.	o. r.	o. r.
907595	625 - -	16	17,0	35,0	50,0	177,0	52	770,0	1	o. r.	o. r.	o. r.
907596	625 - -	20	21,0	35,0	50,0	177,0	52	763,0	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELU-S-SV-CU Copper tubular butt connectors



## Compression joint

### HELU-S-SV-CU

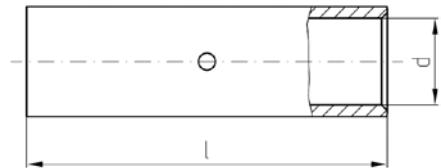
Clamping connection sleeves for unstrained clamping.

Type: With wirestop

## Material

Socket: Cu according to DIN EN 13600

Surface: tin plated



## Dimensions

d      Inner diameter of the cable inclusion  
l      Length

Part no.	Type	Cross-section mm <sup>2</sup>	d mm	l mm	Code type	Weight kg / 1000 items	Unit	Net EUR/100 items at a purchase of		
								up to 100	101 - 500	501 - 1000
907811	HELU-S-SV-CU 0,5-0,75	0,5	1,4	15,0	-	0,8	100	o. r.	o. r.	o. r.
907812	HELU-S-SV-CU 1-1,5	1,0	1,9	15,0	-	1,2	100	o. r.	o. r.	o. r.
907813	HELU-S-SV-CU 2,5	2,5	2,4	16,0	-	1,5	100	o. r.	o. r.	o. r.
907814	HELU-S-SV-CU 4	4,0	3,0	19,0	-	2,1	100	o. r.	o. r.	o. r.
907815	HELU-S-SV-CU 6	6,0	3,5	25,0	-	5,1	100	o. r.	o. r.	o. r.
907816	HELU-S-SV-CU 10	10,0	4,5	30,0	-	6,0	50	o. r.	o. r.	o. r.
907817	HELU-S-SV-CU 16	16,0	5,5	35,0	-	10,0	50	o. r.	o. r.	o. r.
907818	HELU-S-SV-CU 25	25,0	7,0	40,0	-	14,1	50	o. r.	o. r.	o. r.
907819	HELU-S-SV-CU 35	35,0	8,5	45,0	-	21,6	50	o. r.	o. r.	o. r.
907820	HELU-S-SV-CU 50	50,0	10,0	50,0	-	33,2	50	o. r.	o. r.	o. r.
907821	HELU-S-SV-CU 70	70,0	12,0	55,0	-	49,1	50	o. r.	o. r.	o. r.
907822	HELU-S-SV-CU 95	95,0	13,5	60,0	-	60,9	50	o. r.	o. r.	o. r.
907823	HELU-S-SV-CU 120	120,0	15,0	65,0	-	78,8	25	o. r.	o. r.	o. r.
907824	HELU-S-SV-CU 150	150,0	16,8	70,0	-	86,8	25	o. r.	o. r.	o. r.
907825	HELU-S-SV-CU 185	185,0	19,0	75,0	-	116,3	25	o. r.	o. r.	o. r.
907826	HELU-S-SV-CU 240	240,0	21,0	85,0	-	142,2	25	o. r.	o. r.	o. r.
907827	HELU-S-SV-CU 300	300,0	24,0	100,0	-	224,0	10	o. r.	o. r.	o. r.
907828	HELU-S-SV-CU 400	400,0	27,5	100,0	-	261,7	10	o. r.	o. r.	o. r.
907829	HELU-S-SV-CU 500	500,0	31,0	140,0	-	473,0	5	o. r.	o. r.	o. r.
907830	HELU-S-SV-CU 630	630,0	34,0	160,0	-	617,5	5	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELU-S-PV-CU-DIN Copper compressions joint



**RoHS**

## Compression joint

### HELU-S-PV-CU-DIN

Clamping connection sleeves for unstrained clamping of conductors built to DIN 46267.

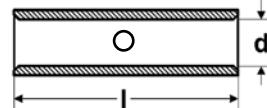
## Material

Socket: copper

Surface: tinned

## Note

- Code type indicates the required hexagonal clamping insert



Part no.	Type	Cross-section mm <sup>2</sup>	d mm	l mm	Code type	Weight kg / 1000 items	Unit	Net EUR/ 100 items at a purchase of		
								up to 100	101 - 500	501 - 1000
93263	HELU-S-PV-CU-DIN 6	6,0	3,8	30,0	5,0	3,4	50	o. r.	o. r.	o. r.
93264	HELU-S-PV-CU-DIN 10	10,0	4,5	30,0	6,0	3,4	50	o. r.	o. r.	o. r.
93265	HELU-S-PV-CU-DIN 16	16,0	5,5	50,0	8,0	14,9	50	o. r.	o. r.	o. r.
93266	HELU-S-PV-CU-DIN 25	25,0	7,0	50,0	10,0	18,0	50	o. r.	o. r.	o. r.
93267	HELU-S-PV-CU-DIN 35	35,0	8,2	50,0	12,0	31,5	50	o. r.	o. r.	o. r.
93268	HELU-S-PV-CU-DIN 50	50,0	10,0	56,0	14,0	43,7	50	o. r.	o. r.	o. r.
93269	HELU-S-PV-CU-DIN 70	70,0	11,5	56,0	16,0	55,4	25	o. r.	o. r.	o. r.
93270	HELU-S-PV-CU-DIN 95	95,0	13,5	70,0	18,0	88,4	25	o. r.	o. r.	o. r.
93271	HELU-S-PV-CU-DIN 120	120,0	15,5	70,0	20,0	99,2	25	o. r.	o. r.	o. r.
93272	HELU-S-PV-CU-DIN 150	150,0	17,0	80,0	22,0	148,6	10	o. r.	o. r.	o. r.
93273	HELU-S-PV-CU-DIN 185	185,0	19,0	85,0	25,0	173,5	10	o. r.	o. r.	o. r.
93274	HELU-S-PV-CU-DIN 240	240,0	21,5	90,0	28,0	240,3	10	o. r.	o. r.	o. r.
93275	HELU-S-PV-CU-DIN 300	300,0	24,5	100,0	32,0	298,6	10	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELU-S-PV-AL-DIN Aluminium press connector



**RoHS**

## Press connector

### HELU-S-PV-AL-DIN

Press connector for strain-relieved connections of conductors designed acc. to DIN 46267 part 2.

## Material

Socket: Al 99,5

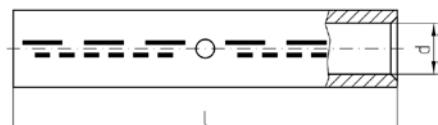
Surface: bare

## Note

- Code type indicates the required hexagonal crimping insert.
- Part No. 907835 is not standardized.
- Sleeves are pre-filled with contact grease and sealed with plastic plug.

## Technical data

Temperature range: up to +120°C



## Dimensions

d      Inner diameter of the cable inclusion  
l      Length

Part no.	Cross-section RM/SM - SE mm <sup>2</sup>	d mm	l mm	Code type	Weight kg / 1000 items	Unit	Net EUR/100 items at a purchase of		
							up to 100	101 - 500	501 - 1000
907835	16 - 25	5,6	55,0	12	13,4	50	o. r.	o. r.	o. r.
906511	25 - 35	6,8	70,0	12	15,4	50	o. r.	o. r.	o. r.
906512	35 - 50	8,0	85,0	14	28,5	50	o. r.	o. r.	o. r.
906513	50 - 70	10,0	85,0	16	34,0	25	o. r.	o. r.	o. r.
906514	70 - 95	11,5	105,0	18	55,9	25	o. r.	o. r.	o. r.
906515	95 - 120	13,2	105,0	22	82,1	10	o. r.	o. r.	o. r.
906516	120 - 150	14,7	105,0	22	86,4	10	o. r.	o. r.	o. r.
906406	150 - 185	16,3	125,0	25	111,3	10	o. r.	o. r.	o. r.
906517	185 - 240	18,5	125,0	28	143,5	10	o. r.	o. r.	o. r.
906518	240 - 300	21,0	145,0	32	191,7	10	o. r.	o. r.	o. r.
906519	300 - -	23,3	145,0	34	227,1	10	o. r.	o. r.	o. r.
906520	400 - -	26,0	210,0	38	359,0	5	o. r.	o. r.	o. r.
906521	500 - -	29,0	210,0	44	455,0	5	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request



# KAC-U Bi-metallic washer



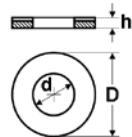
RoHS

## Washer KAC-U

Bi-metallic washer for the processing of aluminium-copper materials.  
Only for use in dry areas.

## Material

E-Al, one side copper plated



## Dimensions

D Outer diameter  
d Inner diameter  
h Height

Part no.	Size	Inner Ø mm	Outer Ø mm	Thickness mm	Unit	Net EUR/100 items at a purchase of		
						up to 100	101 - 500	501 - 1000
906049	M8 x 1,5	8,5	18,0	1,0	10	o. r.	o. r.	o. r.
906050	M10 x 1,5	11,0	22,0	2,0	10	o. r.	o. r.	o. r.
906051	M12 x 1,5	13,0	28,0	2,0	10	o. r.	o. r.	o. r.
906052	M14 x 1,5	15,0	28,0	2,0	10	o. r.	o. r.	o. r.
906053	M16 x 1,5	17,0	35,0	2,0	10	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# TOOLS



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# HELUTOOL HKS 1 Cable shear



RoHS

## Cable shear HELUTOOL HKS 1

High quality cable shear for cutting finewire stranded Cu-/Al-wires

- blade made of special stainless steel according to EN10020
- ergonomical and extremely robust
- high cutting performance
- loose-free screw/pin fixing
- 2-component-handles
- with special safety box
- Cutting area:
  - straight blade area 0,5-6mm<sup>2</sup>
  - integrated cable cutter up to 50mm<sup>2</sup>
- Length: 150mm
- Weight: 170g

## Scope of delivery

Cable shear HKS 1, Safetybox

Part no.	Type	Unit	Net EUR/item at a purchase of		
			1	2 - 4	5 - 10
908229	HKS 1	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HKS 35 Cable shear



RoHS

## Cable shear HELUTOOL HKS 35

High quality forged cable cutter for cutting stranded aluminium and copper cables up to 35mm<sup>2</sup>.

Long life cycle, low efforts during cutting and a clean round cut characterize this cable cutter.

- for cutting cables with outer diameters up to 11mm.
- forged
- tempered blade with precise finish
- burnished
- plastic coated handle
- Length 165mm
- Weight 200g

Part no.	Type	Unit	Net EUR/item at a purchase of		
			1 o. r.	2 - 4 o. r.	5 - 10 o. r.
907602	HKS 35	1			

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HKS 32 Cable shear



## Cable shear HKS 32

- with telescopic handles
- for cutting stranded Al- and Cu-cables, single and multi-core
- cutting ranges up to 32mm
- the cutting blades consist of a hardened special tool steel
- Length 600 mm
- Weight 1500 g

## Note

Not applicable for cutting steelwires, cables with steel-insertion and solid conductors.

Part no.	Type	Unit	Net EUR/item at a purchase of	
			1	2 - 4
907603	HKS 32	1	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HKS 34 S Cable cutter



RoHS

## Cable Cutter HKS 34 S

Very robust and smooth running cable cutter for cutting stranded aluminium and copper cables.

- up to 4x70mm<sup>2</sup> approx. 1x185mm<sup>2</sup>
- for finewireing conductors up to 34mm outer-diameter
- double needle beared and excentric drive combined with a special blade design guarantees the excellent efficiency of this cable cutter
- Length: 250mm
- Weight: 0,9kg

## Note

Not applicable for cutting steel-wires, cables with steel-insertion and solid conductors.

Part no.	Type	Unit	Net EUR/item at a purchase of		
			1	2 - 4	5 - 10
908053	HKS 34 S	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HKS 52 S Cable cutter



RoHS

## Cable cutter HKS 52 S

Very robust and smooth running cable cutter for cutting stranded aluminium and copper cables.

- up to 4x120mm<sup>2</sup> approx. 1x300mm<sup>2</sup> and finewiring conductors up to 52mm outside-diameter
- double, needle bared and patented eccentric dive combined with a special blade design guarantees the excellent efficiency of this cable cutter.
- Length: 325mm
- Weight: 1,2kg

## Note

Not applicable for cutting steel-wires, cables with steel-insertion and solid conductors.

Part no.	Type	Unit	Net EUR/item at a purchase of		
			1	2 - 4	5 - 10
907605	HKS 52 S	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HKM 1 Cable stripping knife



RoHS

## Cable stripping knife HKM 1

- With special grinding. The special blade prevented a damage of the conductor. The knife has a blade protection, sinking into the handle
- The changeable blade is made of stainless steel according to DIN EN 10020, hardness minimum 50 HRC
- High-quality, ergonomically formed handle is out of impact plastic (PA)
- Admission of the VDE up to 1000 volt according to EN/IEC 60900:2004 and GS-sign
- Length: 200 mm
- Weight: 0,1 kg

## Note

Spare blade with moulded plastic insert for HKM 1, part no. 906246

Part no.	Type	Cross-section mm <sup>2</sup>	Unit	Net EUR/item at a purchase of		
				1 o. r.	2 - 4 o. r.	5 - 10 o. r.
906245	HKM 1	-	1			

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HAM 1 Skinning tool



RoHS

## Skinning tool HAM 1

- For PVC-insulated round cables and a plurality of PUR-insulated cables up to 25mmØ.
- Suitable for longitudinal and round section. The depth of the cut is adjustable from 0 to 5mm. The cutting blade can be used double-sided.
- Length: 50 mm
- Weight: 0,16 kg

## Note

Replacement cutting blade for HAM 1, Part 906234

## Scope of delivery

HAM 1 incl. plastic box

Part no.	Type	Cross-section mm <sup>2</sup>	Unit	Net EUR/item at a purchase of 1	2 - 4	5 - 10
906233	HAM1	-	1	O. r.	O. r.	O. r.

Dimensions and specifications may be changed without prior notice.

O. r. = on request

# HELUTOOL HWZ 6 Crimping tool



RoHS

## Crimping tool HWZ 6

Crimping tool for noninsulated terminals from 0,5 up to 16mm<sup>2</sup>. The ratchet guarantees a permanent high quality crimping result.

- Length: 240 mm
- Weight: 0,4 kg

Part no.	Type	Cross-section min. - max. mm <sup>2</sup>	Unit	Net EUR/item at a purchase of 1	2 - 4	5 - 10
907611	HWZ 6	0,5 - 16,0	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HWW 6/50 Crimping tool



RoHS

## Crimping tool HWW 6/50

- Crimping tool for crimping tubular cable lugs and connectors of the HELU-S-RK tubular cable lugs and HELU-S-SV tubular butt connectors - series
- Application range: 6 up to 50mm<sup>2</sup>
- Cross section can be adjusted by turning the in-built revolving dies
- No need of changing dies
- Tool points by small measurements, light weight and an extremely high crimping quality due to WM-crimping
- Length: 380 mm
- Weight: 1,3 kg

Part no.	Type	Cross-section min. - max. mm <sup>2</sup>	Unit	Net EUR/item at a purchase of		
				1	2 - 4	5 - 10
907612	HWW 6/50	6,0 - 50,0	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HWW 10/120 Crimping tool



RoHS

## HELUTOOL HWW 10/120

- Crimping tool for crimping tubular cable lugs and connectors of the HELU-S-RK tubular cable lugs and HELU-S-SV tubular butt connectors - series
- Application range: 10-120mm<sup>2</sup>
- The cross section can be adjusted by turning the in-built revolving dies
- No need of changing dies
- Feature: Large processing area, light weight and an extremely high crimping quality due to WM-crimping
- Length: 660 mm
- Weight: 4,1 kg

Part no.	Type	Cross-section min. - max. mm <sup>2</sup>	Unit	Net EUR/item at a purchase of		
				1	2 - 4	5 - 10
907613	HWW 10/120	10,0 - 120,0	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HMPI 20 Mechanical hand press in toolbox



RoHS

## HELUTOOL HMPI20 Hand-operated mechanical compression tool

Hand-operated mechanical compression tool for crimping cable lugs and connectors up to 300mm<sup>2</sup>

- Light and compactly construction form
- Universal usage: dies for all versions of cable lugs are available
- 360° revolving head with quick opening and closing
- Continous moveable telescopic handle
- Press capacity: approx. 60 kN
- Length: 560 up to 830 mm
- Weight: 3,6 kg

### Note

Exclusive inserts

### Scope of delivery

HELUTOOL HMPI200 including toolbox

Part no.	Type	Cross-section min. - max. mm <sup>2</sup>	Unit	Net EUR/item at a purchase of 1	2 - 4	5 - 10
907614	HMPI 20	-	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HHPI 20

## Hydraulic hand press in toolbox



RoHS

### HELUTOOL HHPI 20 Hydraulic hand press in toolbox

- extremely fast operation through two-stage hydraulic pump
- large processing area up to 300mm<sup>2</sup>
- rotatable quick release head 180 °
- with folding clasp for effortless operation even in hard reach places
- lightweight and portable, compact design
- built-in pressure relief valve, even in the case of a false pressing no damage to the tool and inserts
- universally applicable: inserts are available for all cable lug types
- Press capacity: ca. 62kN
- Length: 396 mm
- Weight: ca. 2,8 kg

### Note

Exclusive inserts

### Scope of delivery

HELUTOOL HHPI 20 including toolbox

Part no.	Type	Unit	Net EUR/item at a purchase of		
			1	2 - 4	5 - 10
908286	HHPI 20	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELUTOOL HAPI 20 Battery hydraulic tool in toolbox



## HELUTOOL HAPI 20 Battery hydraulic tool in toolbox

- extremely fast working through two-stage hydraulic pump
- large processing area up to 300 mm<sup>2</sup>
- Quick release fastener 270 ° rotatable
- Effortless operation by folding clasp even in hard reach places
- Pressure relief button by hand operation available from both sides (left and right)
- Built-in relief valve, even at erroneous pressing no damaging the tool or inserts
- Lithium-ion battery technology, thereby no memory effect, very low self-discharge
- high capacity by 3.0 Ah-battery
- Lug for attaching balancers and carrying belt available
- ergonomic handle with a balanced weight distribution for fatigue-free and safe work
- Casing grip sleeve and pressure relief button entirely of insulating and shock-resistant plastic material
- universal application: inserts for all types of cable shoes available
- built-in electronic module for:
  - Permanent battery power level control
  - Monitoring of the operation and status indication
  - Display of the next service interval
  - Error indication in case of malfunction
- Press capacity: about 62kN
- Operating voltage: 14,4 Volt
- Dimensions (WxHxD):  
B 95 x L 350 x H 310 mm
- Weight: 3,9 kg (incl. Battery)
- Charger: 220-240V 50-60Hz 7.2 - 18V
- Charging time approx 50 min.

**Note**  
exclusive dies

**Scope of delivery**  
HELUTOOL HAPI including toolbox

Part no.	Type	Unit	Net EUR/item at a purchase of		
			1 o. r.	2 - 4 o. r.	5 - 10 o. r.
908287	HAPI 20	1			

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELU-S-PE-WM Inserts WM-shape



RoHS

## Dies for cable lugs and connectors

For crimping cable lugs and connectors of the HELU-S-RK-CU and HELU-S-SV-CU series

### Note

Suitable for:  
HELUTOOL HMPI 20, HHPI 20 and HAPI 20

Part no.	Type	Cross-section mm <sup>2</sup>	Unit	Net EUR/item at a purchase of		
				1	2 - 4	5 - 10
908230	WMCU6	6,0	1	o. r.	o. r.	o. r.
908231	WMCU10	10,0	1	o. r.	o. r.	o. r.
908232	WMCU16	16,0	1	o. r.	o. r.	o. r.
908233	WMCU25	25,0	1	o. r.	o. r.	o. r.
908234	WMCU35	35,0	1	o. r.	o. r.	o. r.
907615	WMCU50	50,0	1	o. r.	o. r.	o. r.
907616	WMCU70	70,0	1	o. r.	o. r.	o. r.
907617	WMCU95	95,0	1	o. r.	o. r.	o. r.
907618	WMCU120	120,0	1	o. r.	o. r.	o. r.
907619	WMCU150	150,0	1	o. r.	o. r.	o. r.
907620	WMCU185	185,0	1	o. r.	o. r.	o. r.
907621	WMCU240	240,0	1	o. r.	o. r.	o. r.
907622	WMCU300	300,0	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

o. r. = on request

# HELU-S-PE-SK Inserts hexagonal-shape



RoHS

## Inserts for cable lugs and connectors

For processing HELU-S-PK compression cable lugs and HELU-S-PV tubular compression joints

### Note

Suitable for:  
HELUTOOL HMPI 20, HHPI 20 and HAPI 20

Part no.	Type	Code type	Cu mm <sup>2</sup>	Al mm <sup>2</sup>	Unit	Net EUR/item at a purchase of		
						1	2 - 4	5 - 10
908273	SKCU6	5	6	-	1	o. r.	o. r.	o. r.
908274	SKCU10	6	10	-	1	o. r.	o. r.	o. r.
908275	SKCU16	8	16	-	1	o. r.	o. r.	o. r.
908276	SKCU25AL10	10	25	10	1	o. r.	o. r.	o. r.
908277	SKCU35AL16/25	12	35	16 + 25	1	o. r.	o. r.	o. r.
908278	SKCU50AL35	14	50	35	1	o. r.	o. r.	o. r.
908279	SKCU70AL50	16	70	50	1	o. r.	o. r.	o. r.
908280	SKCU95AL70	18	95	70	1	o. r.	o. r.	o. r.
908281	SKCU120	20	120	-	1	o. r.	o. r.	o. r.
908282	SKCU150AL95/120	22	150	95 + 120	1	o. r.	o. r.	o. r.
908283	SKCU185AL150	25	185	150	1	o. r.	o. r.	o. r.
908284	SKCU240AL185	28	240	185	1	o. r.	o. r.	o. r.
908285	SKCU300AL240	32	300	240	1	o. r.	o. r.	o. r.

Dimensions and specifications may be changed without prior notice.

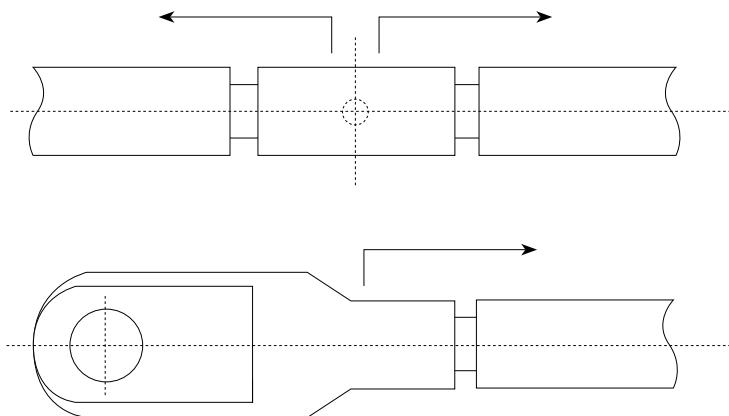
o. r. = on request

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# ■ INSTRUCTIONS FOR ASSEMBLY OF CABLE LUGS AND JOINTS – GENERAL

1. The measurements of the cable lugs/joints as well as their cross-section assignment have to be taken from the catalogue.
2. The end of the cable has to be cut right-angled to the joint and to be stripped ca. 10 % corresponding to the length of the cable lug receptacle. (The receptacle elongates a bit during the compression)
3. The wire ends have to be cleaned thoroughly of dirt and oxide rests prior to the compression. Sector wires have to be rounded.
4. The wire is pushed as far as it will go in the cable lug receptacle, or rather to the middle of the joint.
5. Prior to the compression it has to be checked if the wire and the cable lug, or rather the joint, have the same cross-section marking and match according to the catalogue.
6. It has to be detected if the compression tool is ready for the montage with the right compression insert. This information is written in the catalogue of the producer or rather in the operating instructions of the compression tool, for each series and every cross-section.
7. The compression process, with cable lug and joint, happens from the end of the cable in the direction of the end of the receptacle (see sketch).



The number of compressions is based on the following tables.

# ■ COMPRESSION INSTRUCTION

Minimum number of necessary compressions when using HELU-S-RK.tubular lugs and -joints  
HELU-S-SV (WM-compression):

Cross-section in mm	Compression Number x Width	HWW 6/50 907612	HWW 10/120 907613	HMPi 20 907614	HHPi 20 908286	HAPi 20 908287
6	1 x 5 mm	•				
	1 x 7 mm			•	•	•
10	1 x 5 mm	•	•			
	1 x 7 mm			•	•	•
16	1 x 5 mm	•	•			
	1 x 7 mm			•	•	•
25	2 x 5 mm	•	•			
	1 x 10 mm			•	•	•
35	2 x 5 mm	•	•	•	•	•
	1 x 10 mm					
	1 x 12 mm					
50	2 x 5 mm	•	•	•	•	•
	1 x 12 mm					
70	2 x 5 mm		•	•	•	•
	1 x 12 mm					
95	2 x 5 mm		•	•	•	•
	1 x 12 mm					
120	3 x 5 mm		•	•	•	•
	2 x 7 mm					
	1 x 12 mm					
150	3 x 5 mm			•	•	•
	2 x 7 mm					
185	3 x 5 mm			•	•	•
	2 x 7 mm					
	2 x 10 mm					
240	3 x 5 mm			•	•	•
	3 x 7 mm					
	2 x 13 mm					
300	4 x 5 mm			•	•	•
	3 x 7 mm					
	2 x 13 mm					

Important : The „instructions for assembly of cable lugs and joints“ have to be followed when producing compressions.

Joints : Minimum number of necessary compressions per side.

# ■ COMPRESSION INSTRUCTION

Minimum number of necessary compressions when using CU-compression cable lugs of HELU-S-PK-CU-DIN and HELU-S-PV-CU-DIN series

Cross-section in mm	Index	Compression Number x Width	HMPi 20 90250	HHPi 20 91132	HAPi 20 91142	HAPi 30 91162
6	5	1 x 5 mm				
		1 x 7 mm	•	•	•	•
10	6	1 x 5 mm				
		1 x 7 mm	•	•	•	•
16	8	2 x 5 mm				
		1 x 12 mm	•	•	•	•
25	10	2 x 5 mm				
		1 x 12 mm	•	•	•	•
35	12	2 x 5 mm	•	•	•	
		1 x 10 mm				
		1 x 12 mm				•
50	14	3 x 5 mm	•	•	•	
		1 x 12 mm				•
70	16	3 x 5 mm	•	•	•	
		1 x 12 mm				•
95	18	3 x 5 mm	•	•	•	
		4 x 5 mm		• * DB earthing		
		2 x 10 mm				•
120	20	3 x 5 mm		• * DB earthing		
		4 x 5 mm	•	•	•	
		2 x 10 mm				•
150	22	4 x 5 mm	•	•	•	
		2 x 10 mm				•
185	25	4 x 5 mm	•	•	•	
		2 x 10 mm				•
240	28	4 x 5 mm	•	•	•	
		2 x 13 mm				•
300	32	4 x 5 mm	•	•	•	
		4 x 7 mm				
		2 x 13 mm				•

Important : The „instructions for assembly of cable lugs and joints“ have to be followed when producing compressions.

Joints : Minimum number of necessary compressions per side.

# ■ COMPRESSION INSTRUCTION

Minimum number of necessary compressions when using HELUKABEL-compression cable lugs and -joints HELU-S-PK-AL-DIN and HELU-S-PV-AL-DIN-series of aluminium.

Cross-section in mm	Index	Compression Number x Width	HMPi 20 907614	HHPi 20 908286	HAPi 20 908287
10	10	2 x 5 mm 1 x 12 mm	•	•	•
16	10	3 x 5 mm 1 x 12 mm	•	•	•
		3 x 5 mm 1 x 10 mm	•	•	•
	12	1 x 12 mm			
25	12	4 x 5 mm 1 x 10 mm	•	•	•
		2 x 12 mm			
		5 x 5 mm 2 x 12 mm	•	•	•
35	14	5 x 5 mm	•	•	•
		2 x 12 mm			
50	16	5 x 5 mm	•	•	•
		2 x 12 mm			
70	18	6 x 5 mm	•	•	•
		3 x 10 mm			
95	22	6 x 5 mm	•	•	•
		3 x 10 mm			
120	22	6 x 5 mm	•	•	•
		3 x 10 mm			
150	25	6 x 5 mm	•	•	•
		3 x 10 mm			
185	28	6 x 5 mm	•	•	•
		3 x 13 mm			
240	32	6 x 5 mm	•	•	•
		5 x 7 mm			
		3 x 13 mm			

Important : The „instructions for assembly of cable lugs and joints“ have to be followed when producing compressions.  
 Joints : Minimum number of necessary compressions per side.

# CABLE ACCESSORIES

YOU CAN FIND MORE ACCESSORIES IN THE CABLE ACCESSORIES CATALOGUE AND  
ON [WWW.HELUKABEL.DE/ACCESSORIES](http://WWW.HELUKABEL.DE/ACCESSORIES)



## Cable glands

- Cable glands for standard applications: made of plastic, made of brass
- Cable glands for special application conditions: for electromagnetic compatibility (EMC), for robust applications and special chemical resistance, for increased usage temperatures, for explosive areas for special installation conditions, for special pressure conditions
- Accessories



## Cable protection tubes

- Corrugated tubes: for standard applications, oversized, split corrugated tubes
- Tube connectors
- Highly flexible protection tubes: made of plastic with coil springs, made of metal, spiral wound
- Cable protection tubes for heavy-duty applications
- Metal conduits type, plastic-coated
- Plastic protection tubes
- Tube connectors for metal protection tubes



## Insulating and shrunk tubes

- Braided hoses
- High temperature protection
- Insulating tubes
- Heat-shrink tubing
- End caps
- Accessories



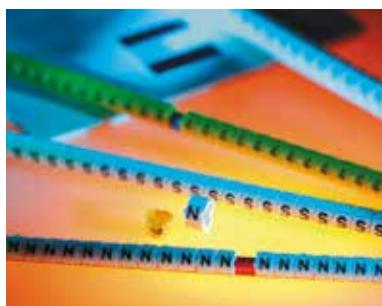
## Bundling, binding, fixing

- Plastic helix
- Cable ties
- Velcro fasteners
- Mounting base



## Termination and connection sleeves

- Telecommunications cables
- Low voltage
- Medium voltage
- Accessories



## Identification and marking

- Marking rings
- Cable markers



## Core end sleeves and cable lugs

- Core end sleeves
- Shield connectors
- Quetschkabelschuhe
- Tubular cable lugs
- Compression joint sleeves



## Tools

- Socket wrench
- Cable tie tools
- Crimping
- Cutting
- Stripping
- Mounting

## **NOTES**

### **Technical modifications**

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