

Drive Technology

TOPSERV®

Enhanced servo cable capabilities



TOPSERV® Hybrid PVC and PUR - Single-Cable Solution for Servo Motors

In the drive technology field, single-cable solutions have been the hot topic among engineers for months. Some drive manufacturers have already tested this system so that it is ready for market, others are in the process of implementing this solution in their own systems, while others are only now evaluating if a single servo cable solution is feasible.

Until now, the servo motor and the servo controller have been connected by two cables, one servo cable for the power supply to the motor and one sensor cable for the transmission of location information. In the single-cable solution, the wires for the transmission of the sensor signal are integrated into the power cable, in other words, two cables are joined together to form a hybrid cable.

The prerequisite for using a single-cable solution between the servo motor and the servo controller is the use of a hardware-based encoder designed for this purpose. Since the encoder is permanently connected to the servo motor, this system must be made available to the end customer by the manufacturer of the servo motor. As part of this redesign, HELUKABEL®'s task as a cable manufacturer was to **develop a functioning**, **long-lasting cable and produce it at their factory in Windsbach/Germany**. The issue of EMC, in

particular, made this a big challenge, since the data pair integrated into the servo cable must be protected from interference created by the wires.

To this end, HELUKABEL® expanded its power cable program with two new families:

TOPSERV® HYBRID PUR

TOPSERV® HYBRID PVC

The hybrid cables from HELUKABEL® have been operating for over a year in the drag chain system at the test centre and have reached the five million cycle limit. The most important finding of this test is that even after five million cycles in a highly dynamic application, the data transmission quality remains excellent having successfully transmitted all the data packets in order for the motor to continue to function properly.

With the successful engineering and testing of the hybrid cables, HELUKABEL® remains on the cutting-edge of technological development and is the source for customers when it comes to single-cable solutions.

462,5+(2x1,0)/C+(2x22ANG)/C C E170315 cRUus ANM STYLE 21223 ANM I/II A/B 80°C 1000V XX/YY - DESINA

TOPSERV® Hybrid PUR

28H6)/C C E120315 cRUUS 8HM STYLE 2520 8HM I/II 8/8 80°C 1000/ XX/YY - DESINA

TOPSERV® Hybrid PVC

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The enhanced TOPSERV® family - new and improved!

What is new?

- **TOPSERV® 109 SINGLE:** shielded, halogen-free, highly flexible, single core, suitable for use in drag chains
- TOPSERV® HYBRID PUR: highly flexible, servo cable, suitable for use in drag chains, with an additional shielded signal pair for transmission of encoder signals where single-cable solutions are required
- TOPSERV® HYBRID PVC: cost-effective alternative to TOPSERV® HYBRID PUR, where flexibility and limited use in drag chains is required

What has been improved?

We have optimised our family of servo cables for use in drag chains in terms of both their design and performance:

- · Optimised **overall diameter**
- Low capacitance (for cables used in fixed installations up to 6 mm²)
- Compatible with all drive manufacturers, uniform core marking
- · Harmonised drag chain suitability

		Single core	4 cores (3+g/y) without additional signal pair	4 cores (3+g/y) + 1 additional signal pair	4 cores (3+g/y) + 2 additional signal pair
	without UL / CSA		IMPROVED	TOPSERV® 110 according to Siemens standard 6FX2008	TOPSERV® 120
e.g, for use in drag chains	UL / CSA	TOPSERV® 109 Single Screened single core for screw drives	TOPSERV® 109	TOPSERV® 113 according to Siemens standard 6FX8008Plus, Lenze standard etc.	TOPSERV® 121 according to Bosch
FLEXIBLE limited use in drag chains	UL / CSA		TOPSERV® 108 according to Siemens standard 6FX5008	TOPSERV® 112 according to Siemens standard 6FX5008, Lenze standard	TOPSERV® 119 similar to Bosch Rexroth standard TOPSERV® Hybrid PVC (for motors with single- cable solution)

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Regularly tested and globally approved

Tested until failure in our own test centres



40 m drag chain test facility



3 m drag chain test facility



18 m drag chain test facility



6 m drag chain test facility for larger cross sections

Fax reply to: 07150 9209-5501

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