



CEI 20-22 II FROR 450/750 V 4 G 2,5 MM<sup>2</sup>

CE



## Technical data

- Special PVC-sheath flexible cord as per Italian standard CEI 20-22
- **Temperature range**  
flexing -5 °C to +70 °C  
fixed installation -35 °C to +70 °C
- **Nominal voltage**  
to 5 cores U<sub>0</sub>/U 450/750 V  
at 7 cores U<sub>0</sub>/U 300/500 V
- **Test voltage** 2000 V
- **Insulation resistance**  
min. 20 MΩm x km
- **Radiation resistance**  
up to 80x106 cJ/kg (80 Mrad)
- **Minimum bending radius**  
approx. 10x cable Ø

## Cable structure

- Bare copper conductor, fine wire stranded to CEI 20-29 cl. 5
- Special PVC compound Mi R 2
- Colour coded up and to 4 cores to HELUKABEL®-JB colour code see Technical Informations
- As of 5 cores black with continuous white number printing
- Green-yellow earth core
- Cores stranded in layers with optimal lay-length
- Special PVC outer sheath
- Sheath colour grey, similar to RAL 7035, with printing CEI 20-22 II

## Properties

- Oil- and petrol resistant as per CEI 20-22 II
- **Conditionally resistant to**  
Oil  
Solvents  
Acids  
Lyes
- PVC self-extinguishing and flame retardant, test methods analog to IEC 60332-3
- The materials used in manufacture are cadmium-free and contain no silicone and free from substances harmful to the wetting properties of lacquers

## Note

- G = with green-yellow earth core.
- AWG sizes are approximate equivalent values. The actual cross-section is in mm<sup>2</sup>.

## Application

Well known companies (FIAT, COMAU, etc.) use this cable for measurement and control purposes on machine tools and conveyors, as well as on production lines in equipment production and for special mechanical engineering. These cables are used for flexible use for medium mechanical stresses with free movement without tensile stress or forced movements in dry, moist and wet rooms but not suitable for open air. Due to special conductor insulation- and sheath compound, this cable is flame resistant in case of fire and self-extinguishing. The good oil- and petrol resistance allows the usage of this cable also in problem areas.

CE = The product is conformed with the EC Low-Voltage Directive 2006/95/EG.

Part no.	No. cores x cross-sec. mm <sup>2</sup>	Outer Ø approx. mm	Cop. weight kg / km	Weight approx. kg / km	AWG-No.
60250	3 G 1	8,5	29,0	85,0	17
60251	4 G 1	9,5	39,0	100,0	17
60252	5 G 1	10,5	48,0	123,0	17
60253	7 G 1	10,8	67,0	160,0	17
60254	12 G 1	13,8	115,0	270,0	17
60255	18 G 1	16,5	173,0	380,0	17
60256	25 G 1	19,5	240,0	500,0	17
60284	27 G 1	20,0	259,0	560,0	17
60285	33 G 1	20,8	317,0	700,0	17
60257	34 G 1	21,0	326,0	720,0	17
60258	42 G 1	23,3	405,0	800,0	17
60259	50 G 1	25,0	480,0	1050,0	17
60260	3 G 1,5	9,6	43,0	105,0	16
60261	4 G 1,5	11,0	58,0	150,0	16
60262	5 G 1,5	12,0	72,0	190,0	16
60263	7 G 1,5	12,5	101,0	220,0	16
60264	12 G 1,5	16,0	173,0	350,0	16
60265	18 G 1,5	18,8	259,0	515,0	16
60266	25 G 1,5	23,0	360,0	705,0	16
60267	34 G 1,5	26,0	490,0	990,0	16
60286	37 G 1,5	26,5	533,0	1005,0	16
60268	42 G 1,5	29,5	605,0	1080,0	16
60269	50 G 1,5	30,5	720,0	1330,0	16

Part no.	No. cores x cross-sec. mm <sup>2</sup>	Outer Ø approx. mm	Cop. weight kg / km	Weight approx. kg / km	AWG-No.
60287	3 G 2,5	11,3	72,0	190,0	14
60270	4 G 2,5	12,3	96,0	215,0	14
60271	5 G 2,5	12,6	120,0	270,0	14
60272	7 G 2,5	14,5	168,0	350,0	14
60273	12 G 2,5	18,0	288,0	550,0	14
60274	4 G 4	14,0	154,0	300,0	12
60275	7 G 4	16,0	269,0	500,0	12
60276	4 G 6	16,0	230,0	430,0	10
60277	4 G 10	19,0	384,0	700,0	8
60278	4 G 16	23,0	614,0	1000,0	6
60279	4 G 25	28,0	960,0	1550,0	4
60280	4 G 35	31,0	1344,0	2070,0	2
60281	4 G 50	37,0	1920,0	2850,0	1
60282	4 G 70	43,0	2688,0	4000,0	2/0
60283	4 G 95	50,0	3648,0	5400,0	3/0

Dimensions and specifications may be changed without prior notice. (RN01)